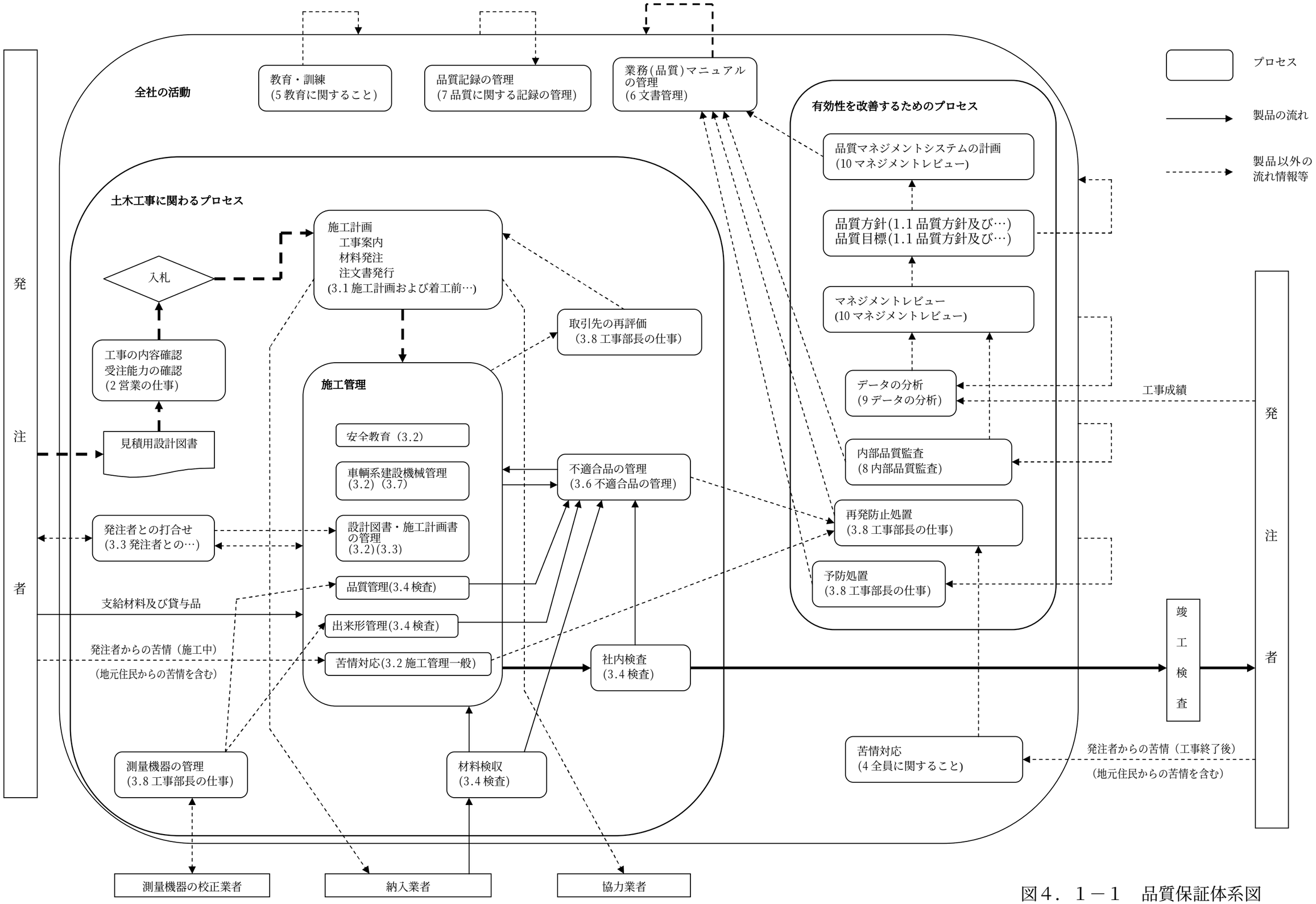

図４．１－１　品質保証体系図